SHARPENING PRICELIST

Pricing may vary due to wear on tooling. Quantity discount pricing available upon request. **Free** laser scribing of your business name and specs eligible for all carbide and cold saw blades.

- 7 Day Turn
 Around Time
 (approx.)
- Highest
 Quality CNC
 Grinding
 Equipment

| CARBIDE SAW BLADES | | COLD SAW BLADES | |
|-----------------------|-------|--------------------------------|-----------|
| 100 TOOTH | 35.39 | UP TO 10" | 25.36 |
| 90 ТООТН | 34.03 | 10"-12" | 26.97 |
| 80 ТООТН | 29.80 | 12"-14" | 34.94 |
| 70 TOOTH | 28.35 | 14"-16" | 52.79 |
| 60 ТООТН | 27.63 | | |
| 50 ТООТН | 26.28 | REPLACE TO EA. / LARGE: | |
| 40 ТООТН | 21.90 | OVER SIZ | E FEES: |
| 30 ТООТН | 20.92 | 20"-29" DIA: 30"-32" DIA: | |
| 20 TOOTH | 19.66 | 32" > DIA: 2. | 5X COST + |
| 12 TOOTH | 22.06 | ANY ADDITION | ONAL FEES |

| ROUTER BITS (DIA) | | | | |
|--|---|--|--|--|
| UP TO 3/4" 3/4" TO 1 -1/2" 1-1/2" TO 3" | 8.49 11.19 14.56 | | | |
| END MILLS (DIA) (CARBIDE & HSS, 1-8 FL) | | | | |
| 1/8" TO 1/2" 1/2" TO 3/4" 3/4" TO 1" 1" TO 1-1/4" 1 -1/4" TO 1-1/2" 1-1/2" TO 2" | 8.57-24.63 25.70-33.20 37.49-41.77 44.98-49.27 50.34-55.69 55.65-58.91 | | | |

FIRST 5 MINUTES OF HAMMERING ARE **FREE**!

Carbide saw blades are sharpened on a VOLLMER CHD270 CNC machining center with 8-axis control for accurate grinding and probing. All blades are ground in an oil bath, with improved tolerances, finishes, and material removal.









ROUGHERS (DIA) (CARBIDE & HSS. 1-8 FL)

| (| |
|------------------|--------------|
| | |
| UP TO 1/2" | 13.92- 20.35 |
| 1/2" UP TO 3/4" | 21.42-23.563 |
| 3/4" UP TO 1" | 33.20-37.49 |
| 1" UP TO 1-1/4" | 40.70-44.98 |
| 1-1/4" TO 1-1/2" | 49.27-51.41 |
| 1-1/2" TO 2" | 52.48-64.26 |
| | |

| REAMERS (DIA) | CARBIDE | HSS |
|---------------------|----------|-------|
| UP TO 1/4" | 15.44 | 8.24 |
| 1/4" UP TO 1/2" | 19.27 | 9.92 |
| 1/2" UP TO 1" | 22.00 | 10.97 |
| 1" | SHOPRATE | |
| VARI-BIT SHARPENING | 14.28 | |
| | | |

SHAPER CUTTERS (HEIGHT IN INCHES)

| 2-3 WINGS, UP TO 1/2" | 26.19 |
|-----------------------|-------|
| 4-5 WINGS, UP TO 1/2" | 28.39 |
| 2-3 WINGS, 1/2"-1" | 29.49 |
| 4-5 WINGS, 1/2"-1" | 32.80 |
| 2-3 WINGS, 1"-2" | 32.80 |
| 4-5 WINGS, 1"-2" | 38.31 |

| DRILL BITS (DIA) | | | |
|---------------------|------|--------------|-------|
| UP TO 1/4" | 1.38 | UP TO 1-1/4" | 11.52 |
| UP TO 1/2" | 2.15 | UP TO 1-1/2" | 19.57 |
| UP TO 3/4" | 4.90 | UP TO 2" | 28.06 |
| UP TO 1" | 7.44 | UP TO 2-1/2" | 36.88 |

PLANER AND JOINTER KNIFE SHARPENING

- CARBIDE PLANER KNIVES \$3.63 PER INCH, HEAVY GRIND \$5.04 PER INCH.
- HIGH SPEED STEEL JOINTER KNIVES \$0.83 PER INCH. HEAVY GRIND \$1.04 PER INCH. (MINIMUM \$15.00)
- MINIMUM CHARGE PER SET OF KNIVES IS \$15.00.





) 1-800-962-0279 sales@eastsidesaw.com

